

**Dasqua**® DIAL INDICATORS-GROUP 2

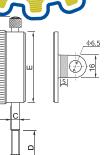
- Used to measure surface flatness as well as axial runout and also used to check tool set up and squareness.
- Limit indicator clips included.
- Strictly made in accordance with DIN878.
- Jeweled bearings on 5122-4215 and 5122-4220 provide the lowest possible bearing friction.
- Casting diameter: 58mm, shank diameter: 8mm
- Satin chrome plated steel case.

Replacement M2.5 x 0.45mm Point (Item #5260-9999).......\$1.42(F)

**GROUP 2** 

Starting At





		Scale				(mm)				Protection	
Item#	Range	divisions	Style	Α	В	С	D	E	Accuracy	Standard	Sale (F)
5122-4210	0-1"	0.001"	lug back	8.5	58	8	40.9	53.5	0.002"	No Jeweled Bearing	28.93
5122-4220	0-1"	0.001"	lug back	8.5	58	8	40.9	53.5	0.002"	Jeweled Bearing	55.81
5122-4214	0-2"	0.001"	lug back	79.3	58	8	57.7	53.5	0.004"	No Jeweled Bearing	46.89
5122-4215	0-2"	0.001"	lug back	79.3	58	8	57.7	53.5	0.004"	Jeweled Bearing	71.77

### **PARTING TOOL HOLDERS - For Smaller Tool Posts**

- HHIP parting tool holder fits standard 4-way tool post.
- Steel construction for durability and stability during the cutting process.
- The parting tool holder allows for efficient and controlled cutting when used to hold a cut-off blade on a lathe.







### **CLAMP TYPE**

Item#

7121-0020

7121-0025

7121-0030

ltem#	Shank	Length	Blade Used	Sale (F)
3906-5371	3/8"	2-3/16"	3/32 x 1/2"	10.66
3906-5372	1/2"	2-3/16"	1/8 x 3/4"	10.66

P-TYPE CUT-OFF BLADES FOR PARTING TOOL

107.60

Width	Height	Length	HSS Item#	Sale (F)	8% COBALT Item#	Sale (F)
3/32"	1/2"	4-1/2"	2000-6020	8.37	2000-7020	11.85
1/8"	3/4"	5"	2000-6050	12.27	2000-7050	16.73

# **Dasqua**®

### LOCK'T MAGNETIC BASE

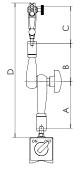
74x50x55

- All wear parts use hardened high grade steel and with hardness over HRC58.
- Inner structure is made of bearing steel, delivering more wear-resisting ability and longer service

100kg

Starting At

M8x1.25







Base Dimensions Reach Length (D) Thread Mount Sale (F) 50kg 40x40x40 M6x1.00 62 79 220 85.25 80kg 60x50x55 M8x1.25 82 81 290 92.01





### **6PC TAPER PIPE (NPT) TAP SET**

This HHIP 6 pc taper pipe tap set is made of carbon steel covering a size range of 1/8 to 1 inch, offering versatility and durability for various pipe threading applications.



- Tap Size Range: Provides a comprehensive solution for various pipe threading needs.
- Taper Rate: Designed with a 3/4 inch per foot taper rate for gradual threading, ensuring a secure and leak-resistant pipe connection.
- Material: Crafted from carbon steel, ensuring longevity and reliability in challenging working conditions.
- Versatile Applications: Ideal for a wide range of applications requiring NPT threads, from plumbing to industrial pipe fitting.
- Fitted Case: included



**GROUND THREAD • CARBON STEEL** 

### **HSS SINGLE FLUTE COUNTERSINKS & SETS**

These HHIP HSS single flute countersinks and sets offer versatility, efficiency, and durability, making them especially suitable for portable machine work and applications involving smaller holes.

### Material:

Crafted from durable high speed steel (HSS) for longevity and efficient cutting performance.

### Single Flute Design:

Single flute for clean and precise cutting, suitable for deburring and chamfering.

### **Optimized for Smaller Holes:**

The single-flute design allows for countersinking smaller holes compared to multi-flute tools.

### **Efficient Chip Evacuation:**

Single flute design aids in efficient chip evacuation during cutting.



### 5 PC. SETS: 1/4, 3/8, 1/2, 3/4 & 1"

Degree	ltem#	Sale (F)
60°	2000-0030	45.17
82°	2000-0031	51.09
90°	2000-0032	53.13

HIGH SPEED STEEL

### **Versatile Countersinks:**

Ideal for various materials, including metals, wood, and plastics.

### **Various Sizes:**

Available in a variety of sizes to accommodate different hole dimensions.

### **Diverse Chamfering Options:**

Available in 60°, 82° and 90°, providing flexibility for your chamfering needs.

### **Advantages of Angle Options:**

- 60°: Enables quick chamfering, ideal for softer materials.
- 82°: Offers balanced performance across a wide range of materials.
- 90°: Provides a stronger chamfer, suitable for harder materials.

### **Professional and DIY Use:**

Suitable for professional machining applications and DIY projects.





### INDIVIDUALS (Inch)

Dian Body	neter End	Dia. of Shank	OAL Approx.	60° Item#	82° Item#	90° Item#	Sale (F)
1/4	1/32	1/4	2		2001-0250		4.00
3/8	1/32	1/4	2		2001-0375		6.43
1/2	1/32	1/4	2		2001-0500		8.76
5/8	1/32	3/8	2-1/4	2001-0244	2001-0625	2001-0805	10.66
3/4	1/8	1/2	2-3/4	2001-0245	2001-0750	2001-0806	15.02
1	1/8	1/2	2-3/4	2001-0246	2001-1000	2001-0807	24.39
1-1/4	3/32	3/4	3	2001-0247	2001-1001	2001-0808	49.42



### **HSS 3-FLUTE CONTERSINKS & SETS**

Ideal for countersinking screw and rivet heads, providing a flush and professional finish. Suitable for woodworking, metalworking, and general machining.

### **Diverse Chamfering Options:**

Available in 60, 82, and 90 degrees, providing versatility for chamfering applications.

### **Optimized Chamfering:**

- 60°: Quick chamfering, ideal for softer materials.
- 82°: Balanced performance across various materials.
- 90°: Stronger chamfer, suitable for harder materials.

### 3-Flute Design:

Reduces chatter, ensuring smooth and precise cutting.

INDIVIDUALS (Inch)

82° Item#	Diam Cutter	neter Shank	OAL Approx.	Sale (F)
2001-1250	1/4	3/16	1-1/2	6.37
2001-1375	3/8	1/4	1-3/4	7.57
2001-1500	1/2	3/8	2	9.97
2001-1625	5/8	3/8	2-1/4	15.98
2001-1750	3/4	1/2	2-5/8	20.96
2001-2000	1	1/2	2-3/4	27.91

### **HIGH SPEED STEEL**



5 PC. SETS: 1/4, 3/8, 1/2, 3/4 & 1" **Wood Stand Included** 

Degree	ltem#	Sale (F)
60°	2001-2004*	58.95
82°	2001-2005	58.95
90°	2001-2006*	58.95





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### **HSS 82° 6-FLUTE COUNTERSINKS & SETS**

- Efficient 82° angle for balanced chamfering.
- 6-flute design for reduced chatter and improved surface finish.
- Provides maximum rigidity with relatively short cutters.
- Used for precise countersinks in holes
- Ideal for countersinking screw and rivet heads with precision.
- Versatile sets for woodworking, metalworking, and general machining.
- Wood stand included.
- **5 Pc Set includes:** 1/4, 3/8, 1/2, 3/4, 1". Sizes cover a range of common hole dimensions.
- 8 Pc Set Includes: 1/4, 5/16, 3/8, 1/2, 5/8, 3/4, 7/8 & 1". Comprehensive set with additional sizes for a wider range of hole dimensions. Efficient for countersinking in diverse applications.





### **HIGH SPEED STEEL • RIGHT HAND**



	Dia	meter	Overall	
ltem#	Size	Shank Dia.	Length	Sale (F)
2001-3187	3/16	3/16	1-1/2	5.64
2001-3250	1/4	1/4	1-1/2	5.09
2001-3312	5/16	1/4	1-3/4	6.06
2001-3375	3/8	1/4	1-3/4	7.34
2001-3500	1/2	1/4	2-1/8	9.86
2001-3625	5/8	1/2	2-3/8	10.90
2001-3750	3/4	1/2	2-11/16	18.37
2001-3875	7/8	1/2	2-13/16	20.80
2001-4000	1	1/2	2-13/16	24.87
2001-4250	1-1/4	3/4	3-3/8	41.41
2001-4500	1-1/2	3/4	3-1/2	62.86
2001-4750	1-3/4	1	4-1/4	79.99
2001-4999*	2	1	4-3/8	60.15

· High speed steel.

- Rugged design with free cutting features.
- Cutters have positive radial rake, right and left hand spiral with alternate side cutting teeth for maximum chip clearance.
- Purpose-Built Design: Tailored for the precise cutting of t-slots.
- Ideal for Milling Machines:
  Optimized for use with milling machine to ensure accurate tslot creation in metalwork.



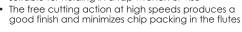


**INDIVIDUALS (Metric)** 

Bolt Size	Cutter Dia.	Cutter Width	Neck Dia.	Shank Dia.	OAL	Number of Teeth	Item#	Sale (F)
8	16	8	7	10	62	6	2006-0184	17.77
14	25	11	12	16	82	8	2006-0187	35.85

### **HSS SPIRAL FLUTE TAPER PIN REAMERS**

- Spiral flute taper pin reamers are used to turn a straight hole into a tapered hole for standard taper pins.
- Generally used by hand, but can also be used with a machine.
- Recommended for applications where the reamer tends to wedge itself.
- The square on the shanks of the spiral fluted are suitable for holding in a tap wrench or vise





### INDIVIDUALS (Inch)

Shank		Dian	neter	Flute			
Item#	Size	Dia.	Small End	Large End	Length	OAL	Sale (F)
2006-2131	#3	15/64	.1813	.2294	2-5/16	3-11/16	7.65
2006-2132	#4	17/64	.2071	.2604	2-9/16	4-1/16	8.29
2006-2133	#5	5/16	.2409	.2994	2-13/16	4-5/16	9.14
2006-2134	#6	23/64	.2773	.3540	3-11/16	5-7/16	12.33
2006-2135	#7	13/32	.3297	.4220	4-7/16	6-5/16	16.79
2006-2136	#8	7/16	.3971	.5050	5-3/16	7-3/16	24.01
2006-2137	#9	9/16	.4805	.6055	3-1/16	8-5/16	35.28
2006-2138	#10	5/8	.5799	.7216	6-13/16	9-5/16	46.96

### KNURLING WHEEL REPLACEMENT SETS

- Versatile and easy-to-use, these knurling wheel sets offer different patterns for diverse applications, enhancing the functionality and appearance of machined surfaces.
- Thickness: 5/16" wide.
- Packaging: Sold in pairs.
- Patterns: Available in Coarse, Medium, Fine, Diamond Pattern, and Straight Pattern.
- Uses: Ideal for adding textured patterns to workpieces for improved grip or aesthetic appeal.
- · How They Work: The knurling wheels engage with the work while safigge will he work piece surface. As pressure is applied, the wheels create the selected pattern through a rolling process. Patterns vary in aggressiveness, providing options for different applications.
- Variety: Coarse, Medium, and Fine for varying degrees of texture. Diamond Pattern for a unique surface finish. Straight Pattern for linear knurling effects.

### **SOLD IN PAIRS**











Pitch	TPI	Diamond Item#	Per Pair Sale (F)	Straight Item#	Per Pair Sale (F)
Coarse	14	2220-0314	2.98	2220-0114	2.98
Medium	21	2220-0316	2.98	2220-0116	2.98
Fine	33	2220-0318	2.98	2220-0118	2.98

### **Dimensions**

Diameter		Thickness		Bore	
Inch	mm	Inch	mm	Inch	mm
5/8	16	5/16	7.90	1/4	6.35



# RE-MACHINEABLE MT TAPER BLANK END ARBORS - Drawbar End

- These can be machined as per individual requirement for mounting chucks etc.
- Made of quality tool steelshanks are precisely ground.
- Adapt the blank end to serve as an adapter for transitioning between different tooling systems.
- Customize the end to attach specialized cutting tools, enabling precision in specific machining operations.



### HAND HELD DIAMOND DRESSER

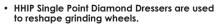
- A reliable tool for hand-held precision dressing, this diamond dresser ensures the effective shaping of grinding wheels with ease.
- The fitted plastic handle offers a firm grip for optimal control during use. The diamond tip engages with the grinding wheel, ensuring consistent and efficient material removal.
- Shank is chrome plated.
- Useful tool for dressing wheels for surface grinders, universal grinders etc.



Item#	Diamond Size	Shank Dia.	Overall Length	Sale (F)
3900-0063	1/4 Carat	7/16"	8"	10.03

### SINGLE-POINT DIAMOIND DRESSERS - 3" & 6" SHANKS

Choose a 3" dresser for precision and smaller applications and a 6" dresser for efficiency, faster material removal and larger workpieces. The decision should align with the specific needs of the grinding operation.



- Specifically designed with a diamond-tipped point for shaping, sharpening and cleaning grinding wheels by utilizing the hardness and abrasive nature of the diamond.
- The hard single-point diamond engages with the grinding wheel's abrasive surface.
- Effectively removes unwanted material, reshaping and conditioning the wheel for optimal performance.
- Guarantees precise dressing, achieving accurate profiles on grinding wheels.
- Enhances overall efficiency and longevity of grinding wheels in industrial applications.
- Extended life: Larger diamonds may have a longer lifespan due to reduced wear in each use.



### 3" SHANK

Carat (Approx.)	3/8 x 3" Item#	Sale (F)	7/16 x 3" Item#	Sale (F)	1/2 x 3" Item#	Sale (F)
1/4	3903-0032	7.63	3903-0042	7.63	3903-0092	8.16
1/3	3903-0033	10.29	3903-0043	11.24	3903-0093	12.03
1/2	3903-0034	14.80	3903-0044	14.22	3903-0094	16.65
3/4	3903-0035	23.15	3903-0045	22.08	3903-0095	24.91
1	3903-0039	28.09	3903-0050	28.09	3903-0099	28.09
1-1/2	3903-0040	28.54	3903-0051	28.54	3903-0100	28.54
2	3903-0041	35.58	3903-0052	35.58	3903-0101	35.58



### 6" SHANK

Carat (Approx.)	3/8 x 6" Item#	Sale (F)	7/16 x 6" Item#	Sale (F)	1/2 x 6" Item#	Sale (F)
1/4	3903-0200	6.26	3903-0210	6.26	3903-0220	6.26
1/3	3903-0202	7.04	3903-0212	7.04	3903-0222	7.04
1/2	3903-0204	12.51	3903-0214	12.51	3903-0224	12.51
3/4	3903-0206	17.60	3903-0216	17.60	3903-0226	17.60
1	3903-0207	18.77	3903-0217	18.77	3903-0227	18.77
1-1/2	3903-0208	28.15	3903-0218	28.15	3903-0228	28.15
2	3903-0209	37.54	3903-0219	37.54	3903-0229	37.54



### **R8 SHANK BORING HEAD SET** - WITH CARBIDE TIPPED BORING BARS



### **Boring Head:**

- · 2-inch diameter for accurate and controlled boring.
- Adjustable slides for precise depth control.
- Hardened and ground for durability and accuracy.
- · Graduations on the dial for direct reading at increments of 0.005".

### Carbide Tipped Boring Bars:

- Set includes 5 C6 carbide-tipped boring bars for various applications.
- Carbide tips provide superior cutting durability.
- Different bar sizes for versatility in bore sizes.

### R8 Shank:

- R8 shank for secure and stable tool holding. Fits Bridgeport-type mills.
- Threaded back for adapting shank, ensuring a secure fit.

  The state of the sta
- 7/16"-20 drawbar thread.

### **Chatter-Free Boring:**

Design minimizes chatter for smoother machining.
Enhances surface finish and overall machining quality.



### **Precision Machining>>>>>**

Achieve high-precision bores for accurate fits. Reduce scrap and rework with reliable cutting performance.

### Versatility>>>>>

Adapt to different machining needs with the variety of boring bar sizes. Ideal for both professionals, hobbyists and machinists.

### Adjustments>>>>>

Use the adjustable slides to set the desired depth of cut.

### Reading the Dial>>>>>

Each division on the dial corresponds to a specific depth increment. Direct reading graduation of 0.005" for precise depth control.

### Feed Dial>>>>>

Monitor the feed dial for precise control over the cutting speed. Graduated at 0.001" per 0.050" for fine-tuning the feed rate.

### **Chatter-Free Boring>>>>>**

Minimizes chatter for smoother machining. Enhances surface finish and overall quality.

### 45° Flycutter:

- 5/16" hole diameter.
- Enhances versatility for additional machining needs.
- Ideal for facing and surface milling operations.

### **Carrying Case:**

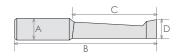
- Includes a durable carrying case for convenient storage.
- Protects the set from damage and ensures all components are organized.

### **Boring Head Set Includes:**

• 2" boring head

1/2 4-1/2

- R8 shank
- 5 pc. C6 carbide tipped boring bar set
- 45° fly cutter and protective case



BORING B	Inch		
A Diameter	B Length	C Bore Depth	D Min. Bore
1/2	3-1/16	1-/2	5/16
1/2	3-1/4	1-3/4	1/2
1/2	3-7/8	2-3/8	7/16
1/2	3-7/8	2-3/8	9/16

3-1/16

9/16

Item#	Head Size	Shank Taper	Shank To Head	Tool Capacity	Dia. of Boring	Sale (E)
1061-0106	2"	R8	1-1/2"~18	Up to 1/2"	3/8~5"	120.70



### **BT30 SHANK BORING HEAD SET** - with carbide tipped boring bars

### **Precision Machining>>>>>**

Achieve high-precision bores for accurate fits. Reduce scrap and rework with reliable cutting performance.

### Versatility>>>>>

Adapt to different machining needs with the variety of boring bar sizes. Ideal for both professionals, hobbyists and machinists.

### Adjustments>>>>>

Use the adjustable slides to set the desired depth of cut.

### Reading the Dial>>>>>

Each division on the dial corresponds to a specific depth increment. Direct reading graduation of 0.005" for precise depth control.

### Feed Dial>>>>>

Monitor the feed dial for precise control over the cutting speed. Graduated at 0.001" per 0.050" for fine-tuning the

### Chatter-Free Boring>>>>>

Minimizes chatter for smoother machining. Enhances surface finish and overall quality.

### **Boring Head:**

- 2-inch diameter for accurate and controlled boring.
- Adjustable slides for precise depth control.
- Hardened and ground for durability and accuracy.
- Graduations on the dial for direct reading at increments of 0.005".

### Carbide Tipped Boring Bars:

- Set includes 5 C6 carbide-tipped boring bars for various applications.
- · Carbide tips provide superior cutting durability.



### BT30 Shank:

• Designed to work with machines featuring BT30 spindles, providing a versatile solution for a wide range of machining equipment.

### **Chatter-Free Boring:**

- Design minimizes chatter for smoother machining.
- Enhances surface finish and overall machining quality.

### 45° Flycutter:

- 5/16" hole diameter.
- Enhances versatility for additional machining needs.
- Ideal for facing and surface milling operations.

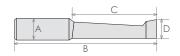
### **Carrying Case:**

- Includes a durable carrying case for convenient storage.
- Protects the set from damage and ensures all components are organized.



### **Boring Head Set Includes:**

- 2" boring head
- BT30 shank
- 5 pc. C6 carbide tipped boring bar set
- · 45° fly cutter and protective case



BORING B	Inch		
A Diameter	B Length	C Bore Depth	D Min. Bore
1/2	3-1/16	1-/2	5/16
1/2	3-1/4	1-3/4	1/2
1/2	3-7/8	2-3/8	7/16
1/2	3-7/8	2-3/8	9/16
1/2	4-1/2	3-1/16	9/16

Item#	Head Size	Shank Taper	Shank To Head	Tool Capacity	Dia. of Boring	Sale (E)
1061-0096	2"	BT30	1-1/2"~18	Up to 1/2"	3/8~5"	120.70



### MT2 & MT3 SHANK BORING HEAD SET - WITH CARBIDE TIPPED BORING BARS



### **Boring Head:**

- 2-inch diameter for accurate and controlled boring.
- Adjustable slides for precise depth control.
- Hardened and ground for durability and accuracy.
- Graduations on the dial for direct reading at increments of 0.005".

### Carbide Tipped Boring Bars:

- Set includes 5 C6 carbide-tipped boring bars for various applications.
- Carbide tips provide superior cutting durability.
- · Different bar sizes for versatility in bore sizes.

### MT2 & MT3 Shanks:

- Secure tool holding, fits machines with a Morse Taper #2 or 3 spindle, providing a versatile solution for a wide range of machining equipment.
- Threaded back for adapting shank, ensuring a secure fit.
- 3/8"-16 drawbar thread.

### **Precision Machining>>>>>**

Achieve high-precision bores for accurate fits. Reduce scrap and rework with reliable cutting performance.

### Versatility>>>>>

Adapt to different machining needs with the variety of boring bar sizes. Ideal for both professionals, hobbyists and machinists.

### Adjustments>>>>>

Use the adjustable slides to set the desired depth of cut.

### Reading the Dial>>>>>

Each division on the dial corresponds to a specific depth increment. Direct reading graduation of 0.005" for precise depth control.

### Feed Dial>>>>>

Monitor the feed dial for precise control over the cutting speed. Graduated at 0.001" per 0.050" for fine-tuning the feed rate.

### Chatter-Free Boring>>>>>

Minimizes chatter for smoother machining. Enhances surface finish and overall quality.

### **Chatter-Free Boring:**

- Design minimizes chatter for smoother machining.
- Enhances surface finish and overall machining quality.

### 45° Flycutter:

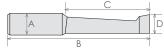
- 5/16" hole diameter.
- Enhances versatility for additional machining needs.
- · Ideal for facing and surface milling operations.

### Carrying Case:

- Includes a durable carrying case for convenient storage.
- Protects the set from damage and ensures all components are organized.

### **Boring Head Set Includes:** · 2" boring head MT2 & MT3 shanks

- 5 pc. C6 carbide tipped boring bar set
- 45° fly cutter and protective case



BORING	BAR SE	T INCLU	DES:

SOKING B	Inch		
A Diameter	B Length	C Bore Depth	D Min. Bore
1/2	3-1/16	1-/2	5/16
1/2	3-1/4	1-3/4	1/2
1/2	3-7/8	2-3/8	7/16
1/2	3-7/8	2-3/8	9/16
1/2	4-1/2	3-1/16	9/16

ltem#	Head Size	Shank Taper	Shank To Head	Tool Capacity	Dia. of Boring	Sale (E)
1061-0074	2"	MT2 & MT3	1-1/2"~18	Up to 1/2"	3/8~5"	119.00



### NMTB30 SHANK BORING HEAD SET - WITH CARBIDE TIPPED BORING BARS

### **Precision Machining>>>>>**

Achieve high-precision bores for accurate fits. Reduce scrap and rework with reliable cutting performance.

### Versatility>>>>>

Adapt to different machining needs with the variety of boring bar sizes. Ideal for both professionals, hobbyists and machinists.

### Adjustments>>>>>

Use the adjustable slides to set the desired depth of cut.

### Reading the Dial>>>>>

Each division on the dial corresponds to a specific depth increment. Direct reading graduation of 0.005" for precise depth control.

### Feed Dial>>>>>

Monitor the feed dial for precise control over the cutting speed. Graduated at 0.001" per 0.050" for fine-tuning the feed rate.

### **Chatter-Free Boring>>>>>**

Minimizes chatter for smoother machining. Enhances surface finish and overall quality.

### **Boring Head:**

- 2-inch diameter for accurate and controlled boring.
- · Adjustable slides for precise depth control.
- Hardened and ground for durability and accuracy.
- Graduations on the dial for direct reading at increments of 0.005".

### Carbide Tipped Boring Bars:

- Set includes 5 C6 carbide-tipped boring bars for various applications.
- Carbide tips provide superior cutting durability.
  Different bar sizes for versatility in bore sizes.





### **NMTB Shank:**

- Secure tool holding, fits machines with a NMTB30 spindle.
- Threaded back for adapting shank, ensuring a secure fit.
- 1/2"-13 drawbar thread.

### **Chatter-Free Boring:**

- Design minimizes chatter for smoother machining.
- Enhances surface finish and overall machining quality.

### 45° Flycutter:

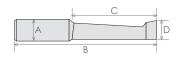
- 5/16" hole diameter.
- Enhances versatility for additional machining needs.
- Ideal for facing and surface milling operations.

### **Carrying Case:**

- Includes a durable carrying case for convenient storage.
- Protects the set from damage and ensures all components are organized.

### **Boring Head Set Includes:**

- 2" boring head
- NMTB30 shank
- 5 pc. C6 carbide tipped boring bar set
- 45° fly cutter and protective case



BORING B	BORING BAR SEI INCLUDES:						
A Diameter	B Length	C Bore Depth	D Min. Bore				
1/2	3-1/16	1-/2	5/16				
1/2	3-1/4	1-3/4	1/2				
1/2	3-7/8	2-3/8	7/16				
1/2	3-7/8	2-3/8	9/16				
1/2	4-1/2	3-1/16	9/16				

Item#	Head Size	Shank Taper	Shank To Head	Tool Capacity	Dia. of Boring	Sale (E)
1061-0058	2"	#30NMTB	1-1/2"~18	Up to 1/2"	3/8~5"	120.70



### **86 BORING HEAD SETS - WITH INDEXABLE BORING BARS**

- Indexable boring bars take carbide inserts (included).
- Head features a threaded back for interchangable shanks.
- Set complete with Boring Head, Boring Shank, Indexable Boring Bars, Torx & L-shape Hex Wrenches and fitted carrying case.
- A micrometer lead screw provides 0.001" direct reading accuracy and ease of adjusting.
- 1 DIV = 0.001 meaning on the 0-50 dial, when turning the dial by 1 division/graduation, the boring head's travel is 0.001" in radius movement, 0.002" in diameter movement; on the 0-100 dial, when turning the dial by 1 division/graduation, the boring head's travel is 0.0005" in radius movement, 0.001" in diameter movement.





C6	<b>GRADE:</b>	carbide	for steel	and	allov	/ steel

### **SPECIFICATIONS:**

	2" HEAD	3" HEAD
Graduations	0.001"/0-50	0.001"/0-100
Boring Head Thread	1-1/2"-18 T.P.I.	1-1/2"-18 T.P.I.
Offset	5/8"	1"
Crosshole	1/2"	3/4"
Shank Thread		
(Drawbar End) R8	7/16"-20 UNC	7/16"-20 UNC
Min. Boring Diameter	0.394"	0.394"
Max. Boring Diameter	5.906"	7.874"
Max. Boring Depth	1.970"	3.150"

Item#	Boring Head (Dia.)	Shank	No. of Boring Bars	Boring Bar Hole Size	Sale (F)
1906-0201	2"	R8	4	1/2"	185.09
1906-0205	3"	R8	5	3/4"	314.93

### **BORING BAR SET INCLUDED**

BORING BAR SEI INCLUDED										
Set	Shank	Min. Bore	(Inch) OAL	Bore Depth	For Holder	Uses Insert	Uses Torx Wr.	Uses Screw		
		5/16	3-3/8	1-7/8	B10C2	CCMT21.5				
	1 /0	7/16	3-3/4	2-1/4	B12T2	TCMT21.5		MO 5 5 O		
4	1/2	9/16	4-1/8	2-3/4	B16T2	TCMT21.5	T-8	M2.5x5.0		
		3/4	2-7/8	1-7/16	R100C2	CCMT21.5				
		5/16	3-3/8	1-7/8	D10C2	CCMT21.5				
		7/16	3-3/4	2-3/8	D12T2	TCMT21.5				
5	3/4	1/2	4-1/8	2-3/4	D16T2	TCMT21.5	T-8	M2.5x5.0		
		11/16	5-5/16	3-7/8	D20T2	TCMT21.5				
		1-1/16	5-1/8	3-9/16	R125C3	CCMT32.5				

### **R8** BORING HEAD SET - WITH HSS BORING BARS

- Rugged design allows excellent rigidity for chatter-free boring.
- Head features a threaded back for interchangable shanks.
- Set complete with Boring Head, Boring Shank, Solid HSS Boring Bars & L-shape Hex Wrenches and fitted carrying case.
- Dial on head with 0.001" graduation for accurate hole sizing.

### SPECIFICATIONS:

SPECIFICATIONS:	
	2" HEAD
Boring Head Thread	1-1/2"-18 T.P.I.
Offset	5/8"
Crosshole	1/2"
Shank Thread	
(Drawbar End)R8	7/16"-20 UNC
Min. Boring Diameter	0.300"
Max. Boring Diameter	5.700"
Max. Boring Depth	2.300"



Item#	Boring Head (Dia.)	Shank	No. of Boring Bars	Boring Bar Hole Size	Sale (F)
1906-5935	2"	R8	5	1/2"	110.37





### **IP54 WATER RESISTANT HEAVY DUTY** DIGITAL ELECTRONIC CALIPER LONG JAW - 6" JAW LENGTH



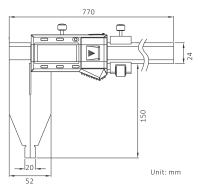








- With sturdy frame and big size for high stability.
- Made of solid stainless steel.
- Made in accordance with DIN862.
- With data-output and metric-inch coversion function.
- IP54 protection against liquid.
- Includes CR2032 battery and hard plastic case.



• Extended reach - 6" jaw length.

Longer jaws contribute to more accurate measurements and facilitate the measurement of larger, longer objects or hard-to-reach areas.

· Buttons on caliper: **ON/OFF:** Power on/off switch ABS/INC: Relative/absolute measurement **ZERO:** Zero setting button mm/in: metric/inch conversion SET: presetting button HOLD: data hold button

Fine adjustment.

INCH/METRIC .0005" RESOLUTION







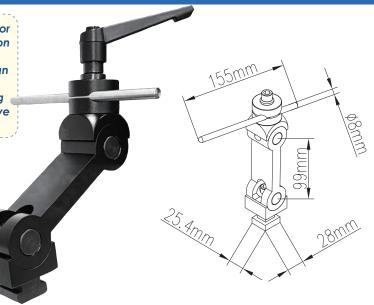
					(mm				
Item#	Range	Reading	LI	L2	L3	W1	T1	Accuracy	Sale (F)
2220-8165	0-24"/0-600mm	0.01mm / 0.0005"	770	44	100	24	20.32	0.05mm/0.002"	244.96

### **5 AXIS MILLING WORK STOP - 5/8" TABLE SLOTS**

Enables versatile and precise positioning of workpieces for complex machining tasks. Offers a cost-effective solution for achieving accurate and repeatable setups without compromising quality. Simple and straightforward design for easy installation and usage. Despite the low cost, designed with durable materials to withstand machining forces and ensure long-term reliability. For use with repetitive jobs that require exact placement in the vise.

- 5 Axis Adjustment, 5/16" diameter x 6" length stop rod, locking lever can be positioned at 360 degrees.
- T nut fits 5/8" table slots.
- Height 8", Length 8"







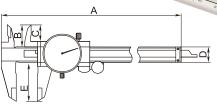
# SHOCK-PROOF 6" DIAL CALIPER WITH FREE DEPTH GAGE ATTACHMENT & 1" GAGE BLOCK

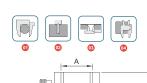
- The entire body jaws are vacuum hardened with uniform hardness, guaranteeing longer wear-résistance and longer service life.
- The upper and lower parts of the slide scale body are precisely ground to ensure smooth operation.
- Tough shock-proof gearing
- Use for measuring outside diameter, inside diameter, step and depth
- · Made of solid stainless steel
- Strictly made in accordance with DIN862
- Distinct lines and figures laser etched against satin chrome finish
- With locking screw for stable reading
- · Large dial for easy and clear reading











**SHOCK** 

-PROOF

862

### Caliper

			(mm)							
Range	Graduation	Α	В	С	D	E	Accuracy			
0-6"	0.001"	236	21	16.5	16	40	0.001"			

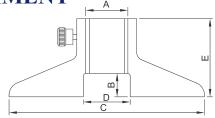
### Depth Base

		(mm)			
Α	В	С	D	E	Application
16.5	9	75	18	30	Base Length 75mm; for width of the beam 16mm

# **Dasqua®** CALIPER DEPTH BASE ATTACHMENT

- Increases the stability of the caliper when measuring the depth of a hole or recess.
- Made of solid stainless steel
- Measuring surfaces ground for ultimate accuracy





	(mm)						
Item#	Α	В	С	D	E	Application	Sale (F)
3001-1001	16.5	9	75	18	30	Base Length 75mm; for width of the beam 16mm	18.65







- Stable and high accuracy.
- Made in accordance to ASME B89.1.10M-2001
- Extra flannelette bag to protect the dial indicator for repeated usage.
- Stem: 3/8"
- Dial Face: 2"
- 4-48 Thread



ltem#	Range	Graduation	Style	Accuracy	Hysteresis	Sale (F)
5122-4212	0-1"	0.001"	Lug Back	±2	0.33	19.39



# **Dasqua®** 2PC MAGNETIC BASE WITH FINE ADJUSTMENT & 1" DIAL INDICATOR SET

### **MAGNETIC BASE**

- Holding power 60kg
- Fine adjustment
- On/off switch
- Power Pull: 132 lbs
- Overall Height: 9"
- Max Reach: 16"
- Hold most of AGD group indicators with stem 4mm/8mm/3/8" diameter.
- Base: 2" (Width) x 2-.36" (Depth)x 2.2" (Height)

### 0~1" DIAL INDICATOR

- Grauation: .001"
- Lug back
- Contact point thread 4-48
- Stem: 3/8"
- Dial Face: 2"

Item#	Range	Dial Indicator Item#	Magnetic Base Item#	Sale (F)
7611-2010	0-1"	5122-4212	7123-1004	37.05

# **Dasqua®** DIGITAL ELECTRONIC CALIPERS











- · NEW Advanced design.
- Strictly made in accordance with DIN862.
- Silky smooth movement throughout.
- Hardened, ground and lapped measuring surfaces.

X E	CERTIFICATE			REPLA	CEN	IENT	BATT	ERY	(ITE	M #4102-0032)	\$2.68
CERTIFICATE	Dasqua'					_	(mm)				
Product rights Dignal Culper Plantage Space 1 0 : 150 cm / 0 : 6"	Serial No. : 181073528  Outside measuring (mm)	Item#	Range	Reading	Α	В	С	D	L	Accuracy	Sale (F)
Dates : 0.133mm / 0.12 Dates : 0.25mm / 0.000° Sandard temperature : 20 °C / 68 F Hamiley: 55%	Gauge Block 10 41.3 100 131.4 200 243.5 281.2 Ranour(mm) 4.031 0 0 0.01	9020-1005	0-6"/0-150mm	0.01mm / 0.0005" / 1/128"	40	20	15.5	16	235	0.02mm/0.001"	54.50
Conclusion: Passed	Indermouring (viry) Suppressuring (viry) Depth resouring (viry) Ring gauge 64, 625, Gaige Block 20 Gauge Block 20	2000-1010	0-8"/0-200mm	0.01mm / 0.0005" / 1/128"	50	24	19.5	16	287	0.03mm/0.0015"	83.96
Impedor: shoul	Renout (mit) 0.01 (F. Renout (mit) 0 Renout (mit) 0.01 Sight control OK Northead OK	2000-1015	0-12"/0-300mm	0.01mm / 0.0005" / 1/128"	60	26	21.5	16	390	0.03mm/0.0015"	113.70



### **Dasqua**<sup>®</sup> SUPER POWER (80 kg/176 lb) **MAGNETIC BASE** WITH FINE ADJUSTMENT



- 150° V-grooved base can be placed on the cylindrical surfaces as well as flat surfaces for easily fixing the indicators.
- · Well selected ferrite permanent magnet with magnetic force greater than calibration value
- On/off switch for magnet, easy to move the base without the influence of magnetic force.

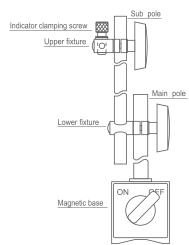


Holding	(mm)					
Power	Base	Main Pole	Sub Pole	Dia. of Clamp Hold	Weight	
80kg	60x50x55	Ø12x176	Ø10x150	Ø4 / Ø8 / Ø3/8"	1.5kg	

### **Dasqua**® STANDARD MAGNETIC BASE

- Solid structure with electroplated surfaces, precision ground end-faces
- With clamp holes of 4mm, 8mm & 3/8", which satisfy the use of most indicators, test indicators and scribers.
- 150° V-grooved base can be placed on the cylindrical surfaces for easily fixing the indicators
- Well selected ferrite permanent magnet with magnetic force greater than calibration
- On/off switch for magnet, easy to move the base without the influence of magnetic force





### SPECIFICATIONS:

Holding			(mm)		
Power	Base	Main Pole	Sub Pole	Dia. of Clamp Hold	Weight
80kg	58x50x55	Ø12x177	Ø10x165	Ø4 / Ø8 / Ø3/8"	1.6kg







### **Dasqua**® ELECTRONIC DIGITAL **OUTSIDE MICROMETER** WITH STAINLESS STEEL SPINDLE

Spindle ground twice which makes pitch error  $1\mu$  less than before and reaches world-class standard

· New special carbide used on measuring anvil instead of traditional easy-wear off carbide tip

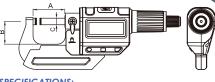
0-1" Range Item 4230-2005 Stainless steel newly adapted on spindle instead of carbon



### **INCH/METRIC**

### .0005" RESOLUTION

With ratchet stop for constant force (5- 8N 20% higher than normal)





			(mm)		
Range	Resolution	Α	В	С	Accuracy
0-1"/0-25mm	0.00005"/0.001mm	31.5	22.5	Ø6.5	0.00012"/0.003mm

DIN 878

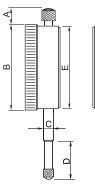


### **Dasqua**®

### 0~0.5" DIAL INDICATOR-Group 2

- Used to measure surface flatness as well as axial runout and also used to check tool set up and squareness.
- Limit indicator clips included.
- Strictly made in accordance with D1N878.
- Casting diameter: 58mm, shank diameter: 8mm

Satin chrome plated steel case.







4-48 Thread



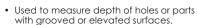
S	P	E	C	IFI	C	4ΤΙ	0	NS:	

				(mm)				
Range	Graduation	Style	Α	В	С	D	E	Accuracy
0-0.5"	0.0005"	lug back	10.5	58	Ø8	20.5	Ø53.5	0.0005"



May 31, 2024

**Dasqua**® 0-22" DIAL DEPTH GAGE KIT

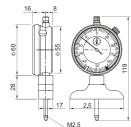


- Dial Indicator for easy and clear reading.
- Hardened base with fine lapped contact
- Extension rods of different lengths offering larger measuring ranges.

### .001" GRADUATION

0~22" Range 5822-4100

863



# **Dasqua** DIGITAL ELECTRONIC OUTSIDE MICROMETERS

- · Large, easy-to-read digital display.
- Class A in electrosatic discharge.
- · Carbide-tipped anvils.
- · Measuring spindle hardened and ground.
- Extremely hardened stable one-piece spindle.
- Ratchet stop.
- Metric and Inch conversion.





				Dimensions (mm)						
Item#	Range	Resolution	Α	В	С	L	W	Н	Accuracy	Sale (F)
4210-2105	0-1"/ 0-25mm	0.00005"/ 0.001mm	31.5	22.5	Ø6.5	155	60.2	27.3	0.003mm/0.00015"	55.62
4210-2110	1-2"/ 25-50mm	0.00005"/ 0.001mm	56.5	31	Ø6.5	185.4	77.9	27.3	0.003mm/0.00015"	72.53
4210-2115	2-3"/ 50-75mm	0.00005"/ 0.001mm	81.5	44	Ø6.5	211.9	93.4	27.3	0.004mm/0.00015"	90.70
4210-2120	3-4"/ 75-100mm	0.00005"/ 0.001mm	107.1	56	Ø6.5	239.9	111.4	27.3	0.004mm/0.00015"	106.97
4210-2125	4-5"/ 100-125mm	0.00005"/ 0.001mm	132	66	Ø6.5	269.7	127.8	27.3	0.005mm/0.0002"	130.96
4210-2130	5-6"/ 125-150mm	0.00005"/ 0.001mm	156.5	80	Ø6.5	296	145	27.3	0.005mm/0.0002"	155.46

# Dasqua® DIAL INDICATOR WITH MAGNETIC BACK - GROUP 2

Magnetic Back Only

Item 5111-1010

- Indicator strictly made in accordance with DIN 878.
- Permanent powerful magnet.
- Fitting for all group 2 dial indicator.
- · Magnet screws off.
- Magnetic force: 20KG.
- Fitted case.

Magnetic Back with Indicator Kits								
Item#	Indicator Included	Indicator Range	Graduation	Stem Dia.	Sale (F)			
5111-0001	5111-0000	0-10mm	0.01mm	8mm	45.35			
5122-4211	5111-4210	0-1"	0.001"	3/8"	39.73			









# **Dasqua**® TAPER BORE GAGES

-For Measuring Hole Diameter

- Made of polished stainless steel.
- Sizes engraved to last longer and read easily.







ltem#	Range	Graduation	Accuracy	Sale (F)
1051-0005	1 - 6.5mm	0.1mm	±0.05	47.16
1051-0008	3 - 15mm	0.1mm	±0.05	50.31



### **CIRCULAR TAPER BORE GAGES**

-For Measuring Small Holes

- Used to measure grooves and gaps or places that are hard to reach.
- Made of stainless steel

· Protective cap to cover the tip to avoid injuring the user.



# **Dasqua**®

### **METRIC OUTSIDE MICROMETER**

- Strictly made in accordance with DIN 863.
- With ratchet stop for constant pressure.
- Spindle thread hardened, ground and lapped for ultimate accuracy.
- Clear graduations laser-etched on satin chrome finish for easy reading.
- With spindle lock.
- · Made with thermal protection frame.



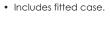


ltem#	Range	Graduation	Case	Sale (F)
4111-6405	0-25mm	0.01mm	Plastic Box	28.08



# **Dasqua**<sup>®</sup> 12 PC TELESCOPING GAGE COMBO SET

- Durable action (self-centering) for quick checking of inside measurements.
- Great tool for easy and accurate measurements of the true sizes of holes and slots.
- Satin chrome finish.
- Rigid handle with self-centering feature.
- Constant spring tension for uniform feel & smooth operation.
- Contact plunger automatically self-centering at all times and in all positions.
- Contact point ends are hardened tool steel and precision ground on a radius of the smallest hole the gage will enter.





Long-Reach 6pc Set

(Inch) Set Range	OAL
5/16~1/2	12"/300mm
1/2~3/4	12"/300mm
3/4~1-1/4	12"/300mm
1-1/4~2-1/8	12"/300mm
2-1/8~3-1/2	12"/300mm
3-1/2~6.0	12"/300mm

Long Reach Set (Up To 12") Shown





COMBO SET FOR EASY ACCESS

12PC Combo Set								
Item	5911-9999							
Sale Price	\$ <b>97</b> 15							



(Inch) Set Range	OAL
5/16~1/2	4.20
1/2~3/4	4.40
3/4~1-1/4	4.40
1-1/4~2-1/8	5.85
2-1/8~3-1/2	5.85
3-1/2~60	5.85





.0005" GRADUATION

CYLINDER GAUGE PANGE

'n	$\sim$	١.,	_	_	

Item#	Set	Range	Depth	Sale (F)
5911-000	1 6PC Long Reach Set	5/16-1/2",1/2-3/4",3/4-1-1/4",1-1/4-2-1/8",2-1/8-3-1/2",3-1/2-6"	up to 12"	64.89
5911-000	2 6PC Standard reach set	5/16-1/2", 1/2-3/4",3/4-1-1/4",1-1/4-2-1/8",2-1/8-3-1/2",3-1/2-6"	up to 5.85"	38.03

### **Dasqua®** .0005" GRADUATION **DIAL BORE GAGE SETS**

- Self centering.
- Carbide anvils.
- Easy-to-read.
- · Insulated cover.
- · Chrome plated handle.
- Includes extension holder and fitted case.









5512-6130 Shown

The Biggest Measuring Range Set In Industry! Two Popular Bore Gauge Ranges Combined In One Set!



ltem#	Measuring Range	Depth Up to	Sale (F)
5512-6105	0.24-0.4"	1.55"	158.35
5512-6110	0.4-0.7"	4"	153.46
5512-6115	0.7-1.5"	6"	119.37
5512-6120	1.4-2.4"	6"	119.37
5512-6125	2-4"	6"	119.37
5512-6130	2-6"	6"	115.95
5510-0000	1.4-6"	6"	186.99



Absolute

Data

output

mm/inch

### **Dasqua**® 400x250mm GRANITE SURFACE PLATE

- Meet DIN876, grade A is for inspection room or lab.
- Made of granite, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes.
- High density structure thus extremely homogeneous.
- Surface plate is lapped and has a satin matt finish to prevent glare.
- 100% corrosion proof.
- Non-magnetic and non-conductive.
- Measuring insruments and test equipment are easy to slide over surface For measuring tasks, layout work, touching up and lapping precision parts.



### Grade A, 0-Ledge

Item#

3230-8105

Range

0-12"/0-300mm

Item#	(mm) L x W x H	Flatness Grade A	Weight	Sale (F)
8500-4025	400x250x60	0.0029mm	41 lbs.	105.75

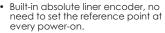
### **Dasqua**® **DIGITAL ELECTRONIC DOUBLE-BEAM** HEIGHT GAGE • Heavy duty construction for industry use. · Large LCD display. • Zero-setting at any position. Double stainless beams assure high accuracy. Base is hardened, ground and lapped for maximum flatness. Carbide tipped scriber for sharp, clean lines. On/Off switch ABS/INC switchable and hold function. Micro-adjustable wheel for easy head displacement/precision positioning. **INCH/METRIC** .0005"/ .01MM **GRADUATION □ □** Replacement Scriber (Item# 3130-4115)....\$24.42

Accuracy

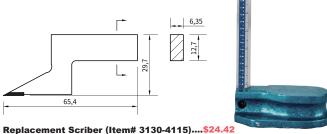
+/- 0.002"/0.04mm

Sale (F)

# Dasqua® ABSOLUTE DIGITAL ELECTRONIC HEIGHT GAGE



- Carbide tipped scriber for sharp, clean lines.
- With SPC data output.
- Large, easy-to-read LCD display.
- Rigid, heavy duty beam and base.
- Made of stainless steel.



 Item#
 Range
 Resolution
 Accuracy
 Sale (F)

 3130-8115
 0-300/0-12"
 0.01/0.0005"
 ±0.04
 243.62



- Provided with a dial and two digit counters for more accurate reading.
- Double-beam ensures higher measuring accuracy.
- One counter reads in the plus direction and the other reads in the minus direction.
- With a feed wheel on the back.
- Carbide tipped scriber for sharp, clean lines.
- Both counters and dial can be re-zeroed at any scriber position.
- Base hardened, ground and lapped for maximum flatness.
- Dustproof shield optional.





ltem#	Range	Resolution	Graduation	Sale (F)
3222-4205	0-12"	0.001"	0.1"	273.87



### **Dasqua**® WATERPROOF DIGITAL IP65 Z-AXIS SETTERS



### 0.001MM RESOLUTION

 Accuracy (toleranace range): ±0.002mm/0.0001", Repeatability:0.003mm/0.0001"

• 3V Lithium battery CR2032



Starting At \$11930



Can be used in IP65 working environment (with inductive measurement against splash water) and will not damage the tool edge



### • Resolution reaches 0.001mm

Higher than other zero setting devices

• Lighting indicating at "0"

More obvious and accurate compared to mechanic zero setting device

With magnetic base
 Fixed on magnetic base

Fixed on machine steadily and shorten tool setting time and improve work efficiency greatly



• Provided in fitted aluminum case

ltem#	Height	Resolution	Sale (F)
1801-1005	50mm	0.001mm/0.00005"	119.30
1801-1010	100mm	0.001mm/0.00005"	186.45

### **GROMMET SETTING DIES**

- Manufactured from solid steel for inserting sheet brass washer & teeth grommets.
- Useful tool for setting up eyelets.

Item#	For Eyelet Size	Sale (F)
8606-2281	10mm	10.34
8606-2282	13mm	11.31











### **ADJUSTABLE TAILSTOCKS - For Rotary Tables**



ltem#	Fits Table	Adjustable Height (Min.~Max.)	Weight (lbs.)
3906-2406	4~6"	42~92mm/1.65~3.62"	6.2
3906-2407	6~8"	93~125mm/3.66~4.92"	22.5

The height can be varied when working with different index centers, while the angle of inclination can be changed for various machining applications. In addition, the tip of the carrier is finely rotatable. Clamping is made by tightening the bolts.













## **Dasqua**®

Fits 4~6" Rotary Table

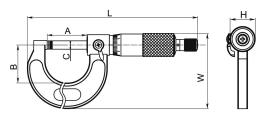
3906-2406

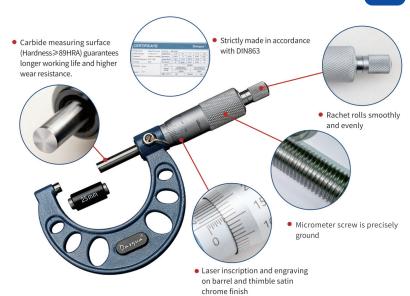
### METRIC OUTSIDE MICROMETERS & SET

DIN 863

- Strictly made in accordance with **DIN 863.**
- With ratchet stop for constant pressure.
- Spindle thread hardened, ground and lapped for ultimate accuracy.
- Clear graduations laser-etched on satin chrome finish for easy reading.
- With spindle lock.
- Carbide measuring surfaces ground for longer service life.
- Standards included above 0-25mm micrometer.
- Fitted case.







### .01MM GRADUATION

OTMINI CICAD			(mm)						
ltem#	Range	Α	В	C	Ĺ	W	Н	Accuracy	Sale (F)
4111-8105	0-25mm	31	29.5	Ø6.5	133	58.5	Ø18	0.004"	33.26
4111-8110	25-50mm	56	38	Ø6.5	137.2	76	Ø18	0.004"	42.09
4111-8115	51-75mm	81	51	Ø6.5	162.7	91	Ø18	0.005"	45.66
4111-8130	125-150mm	156	89	Ø6.5	263.8	142	Ø18	0.006"	68.87

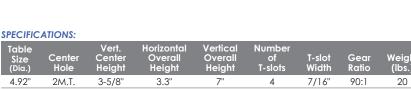


# Till May 31, 2024

### **5" HORIZONTAL & VERTICAL PRECISION ROTARY TABLE**

- Rotary table is precision ground.
- · Low profile design.
- Worm gear is easily disengaged for free rotation.
- Rotary table parts are strategically positioned for easy access.
- The one piece worm and shaft are hobbed from solid alloy steel.
- Graduated 360 degrees.
- 10 second vernier reading.
- One rotation of handle equals 4° on collar.





### 10" HORIZONTAL & VERTICAL PRECISION ROTARY TABLE

- Rotary table is precision ground.
- · Low profile design.
- Worm gear is easily disengaged for free rotation.
- Rotary table parts are strategically positioned for easy access.
- The one piece worm and shaft are hobbed from solid alloy steel.
- 10 second vernier reading.
- One rotation of handle equals 4° on collar.
- Graduated 360 degrees.



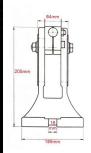
### SPECIFICATIONS:

Table Size (Dia.)	Center Hole	Vert. Center Height	Horizontal Overall Height	Vertical Overall Height	Number of T-slots	T-slot Width	Weight (lbs.)
10"	3M.T.	6.5"	4.5"	12.6"	6	0.55"	85

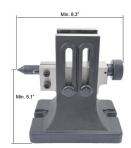
### **ADJUSTABLE TAILSTOCK - For Rotary Tables**

• Adjustable height: 5.2~8.1"













The height can be varied when working with different index centers, while the angle of inclination can be changed for various machining applications. In addition, the tip of the carrier is finely rotatable. Clamping is made by

tightening the bolts.





### **6" ROTARY TABLE KIT**

### **KIT INCLUDES:**

Rotary Table, Dividing Plates, Tail Stock, Clamping Kit & 4-Jaw Self-Centering Lathe Chuck With Mounting Plate

- Rotary table is precision ground.
- Low profile design.
- Worm gear is easily disengaged for free rotation.
- Rotary table parts are strategically positioned for easy access.
- The one piece worm and shaft are hobbed from solid alloy steel.
- 10 second vernier reading.
- One rotation of handle equals 4° on collar.
- Graduated 360 degrees





Table Size (Dia.)	Center Hole	Vert. Center Height	Horizontal Overall Height	Vertical Overall Height	Number of T-slots	T-slot Width
6"	2MT	3.9"	3.1"	8.1"	4	0.43"

### **ROTARY TABLE DIVIDING PLATES** ADJUSTABLE TAIL STOCK • Adjustable height: 3.2~4.3" Rotary tables can be used • Suitable for rotary tables. **SET INCLUDES:** Plate A - 26, 30, 34, 38, 41, 44, 47, 51, 57, 28, 32, 37, 39, 43, 46, 49, 53, 59 in a horizontal or vertical Set includes: index plates, position and with a lathe crank handle, 3 screws. chuck. sector & U washer. Plate B - 62, 67, 71, 77, 81, 87, 91, 97, 63, 69, 73, 83, 89, 93, 99 Dividing Plate Set Tail Stock Clamping Kit



Rotary Table & 4-Jaw Chuck with Aluminum Plate

### 16 PC CLAMPING KIT • Drop forged steel.

- All parts are case hardend and heat treated.

### **EACH KIT CONTAINS:**

For 6" Rotary Table: 16PC Two pc each of Step Clamp, Step Block, and Four PC each of Stud, T-slot Nut & Flanged Nut.

### 4" 4-JAW SELF-CENTERING LATHE CHUCK

- Made of high grade tool steel.
- Universal scroll chuck.
- 2 sets of solid jaws included (ID &OD).
- · Chuck wrench included.



### **8" ROTARY TABLE KIT**

### **KIT INCLUDES:**

Rotary Table, Dividing Plates, Tail Stock, Clamping Kit & 4-Jaw Self-Centering Lathe Chuck With Mounting Plate

- Rotary table is precision ground.
- Low profile design.
- Worm gear is easily disengaged for free rotation.
- Rotary table parts are strategically positioned for easy access.
- The one piece worm and shaft are hobbed from solid alloy steel.
- 10 second vernier reading.
- One rotation of handle equals 4° on collar.





Table Size (Dia.)	Center Hole	Vert. Center Height	Horizontal Overall Height	Vertical Overall Height	Number of T-slots	T-slot Width
8"	3MT	5.3"	4.1"	10.4"	4	0.55"

### • Graduated 360 degrees **ROTARY TABLE DIVIDING PLATES** ADJUSTABLE TAIL STOCK • Rotary tables can be used • Suitable for rotary tables. **SET INCLUDES:** Adjustable height: Set includes: index plates, crank handle, 3 screws, in a horizontal or vertical Plate A - 26, 30, 34, 38, 41, 44, 47, 51, 57, 28, 32, 37, 39, 43, 46, 49, 53, 59 4.5~5.7" for 8" Rotary Table position and with a lathe chuck. sector & U washer. Plate B - 62, 67, 71, 77, 81, 87, 91, 97, 63, 69, 73, 83, 89, 93, 99 Dividing Plate Set Tail Stock Clamping Kit

# 5" 4-JAW SELF-CENTERING LATHE CHUCK

Rotary Table & 4-Jaw Chuck

with Aluminum Plate

- Made of high grade tool steel.
- Universal scroll chucks.
- 2 sets of solid jaws included (ID &OD).
- · Chuck wrench included.

### 10 PC CLAMPING KIT

- Drop forged steel.
- All parts are case hardend and heat treated.

### **EACH KIT CONTAINS:**

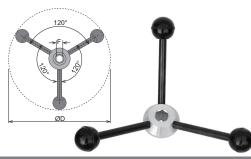
For 8" Rotary Table: Two pc each of Step Clamp, Step Block, Stud, T-slot Nut & Flanged Nut.



### **Pro-Series VISE SPEED HANDLES**

- Designed for milling vises and used for other applications.
- Speed up the clamping force of the vise.
- Fits most milling vises with same hex hub.
- Hub made of aluminum and handles are made of steel.





Fits 9/16" Hex Hub

| Hem | 3906-0200 |
| Sale | \$2746 |
| Fixe |

Fits 5/8" Hex Hub

Item 3906-0201

Sale Price \$2746 (F)

Fits 3/4" Hex Hub

Item	3906-0202
Sale	\$2746
Frice	\$276
Fits 3/4" Hex Hub	

### **SPECIFICATIONS:**

ltem#	Hex Hub (F)	Max Dia. (D)	Depth (H)	Hub Height (A)	Hub Dia. (B)	Dia. (C)
3906-0200	9/16	12"	4-1/2	1-3/8	2-1/2	1-3/8
3906-0201	5/8	12"	4-1/2	1-3/8	2-1/2	1-3/8
3906-0202	3/4	12"	4-1/2	1-3/8	2-1/2	1-3/8

### **QUICK CLAMP WORK STOPS - For Machine Vise**

- Fits mill vises with 3/8~7/8" thick jaws
- Steel body

• Very handy for small parts that do not require the full length of vise jaws.

 Clamps quickly & easily to the top of existing hard jaws or soft jaws







Item#	n. Cap. (O)	Max Cap. (OI)	Width (W)	Thick. (H1)	Thick. (H)
3906-2131	3/8	3/4	1	3/8	3/8
3906-2132	1/2	7/8	1-1/2	1/2	1/2

### 3" & 4" ROUND MACHINE VISE FOR ROTARY TABLES

- Made from tool steel.
- Hardened and ground.
- · Low profile.
- Mounting holes for easy attachment to rotary table or slides on milling table.
- Mounting T-nut and cap screws included.
- V-groove for holding round parts.





		-
SPECIFICATIONS	3"	4"
T-nut Width	7.8mm	7.6mm
Jaw Width	64mm	80mm
Jaw Depth	20mm	20mm
Jaw Opening	28mm	40mm
Base Diameter	80mm	100mm

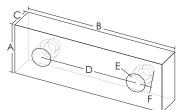
### **ALUMINUM & STEEL SOFT VISE JAWS**

- Fits Kurt Anglock™, HHIP & similar precision milling machine vises.
- Ensures stable and secure grip on workpieces.
- Guards against surface damage or marring during clamping.
- Material Compatibility:
- Aluminum: Suited for softer materials.
- Steel: Ideal for heavy-duty machining with robust materials.
- Perfect for easy and quick set-ups, reducing down time.
- · Customize jaws for drill or mill features.



### **SOLD SET OF 2PCS**

For Vise Size	Height A	Length B	Hole Space D	Screw Size E	Hole Size F	Jaw Thick. C	Material	Item#	Set of 2pc Sale (E)
4''	1-1/2	4-1/8	2.500	0.59	.413	1	Aluminum	3900-2291	18.45
4''	1-1/2	4-1/8	2.500	0.59	.413	1	Steel	3900-2297	27.02
6"	2	6-1/8	3.875	0.79	.530	1	Aluminum	3900-2293	16.09
6"	2	6-1/8	3.875	0.79	.530	1	Steel	3900-2298	21.18



### **MT2 SLOTTING SAW ARBOR**

Morse Taper Slotting Saw Arbor offers a reliable and precise solution for slotting operations. Its robust construction and adjustable capacity make it a valuable tool.

- Accepts saw blades from 1/2" to 1"
- Blades are firmly secured in position with hex head screw
- MT2 shank with secure M10 draw bar.
- High-quality steel



### **STRAIGHT SHANK DIE HOLDER**

- Straight shank die holder for hand operations as well as for machines.
- Knurling body is provided for easy handlings.
- A durable and versatile solution for securely holding up to 25mm dies with a 10mm shank, ensuring reliable performance.
- Durable construction for longevity.
- Robust design for reliability.
- Fits machines with a 10mm chuck.
- Reliable performance in die-holding applications.
- Die capacity: 25mm
- Shank dia. 10mm
- Uses 13/16 & 1" O.D. round adjustable







Drawbar Thread Shank For Saw Hole Sizes MT2 1/2, 5/8, 3/4, 7/8 & 1" M10



### **MORSE TAPER TURNING ATTACHMENTS - For Lathe**

- Made from alloy steel, hardened and ground.
- This attachment makes the taper turning operation much easier than before and gives you
  the freedom of old school method of off setting the tailstock for turning taper profile on lathe
  machine.
- 2 side knobs are being provided for fine and easy adjustments up to 6 degrees left and right.
- Graduation scale is being marked for user's reference where 1 division will offset the slide by 0.5 mm.

MT2 Shank
| MT2 Shank
| MT2 Shank
| 3906-5071
| Sale Price | \$5879 (F)



MT3 Shank
| Item | 3906-5072
| Sale | \$5879 (F)





### **TEST/INSPECTION MANDRELS** - MORSE TAPER

- Used for checking the alignment of machine spindle axis.
- Made of high grade tool steel
- Precision ground and heat treated for maximum concentricity.
- Serves to represent materially an axis of rotation, so that the axis can be checked for alignment.
- A mandrel mounted between centers provides a reference straight - line joining the two points (centers), so as to



Item#	Morse Taper	Overall Length	Sale (F)
3906-4122	MT2	11-1/8	23.90
3906-4123	MT3	13-3/16	31.65
3906-4124	MT4	15-1/4	40.70

### **6" HEAVY DUTY AUTO CENTER PUNCH**

- HHIP heavy-duty center punch creates a starting point for drilling by making a small dent in the work piece, ensuring accurate hole placement or for marking starting points in riveting, chiseling, metalworking alignment, woodworking, scoring, or engraving.
- No hammer required.
- Double spring loaded barrel.
- Special hardened alloy steel tip for instant marking.





# BALL TURNING ATTACHMENT FOR LATHE -Uses TNMG Insert

- The HHIP ball-turning attachment for a lathe helps shape spherical objects and cones on a lathe. It consists of a base, tool holder, and an adjustable mechanism to control the size of the ball.
- The tool holder positions the cutting tool; the attachment includes rotation control and stability features. This tool simplifies the process of turning balls on a lathe, making it more precise
- The bearing base in our ball-turning attachment enables the cutting arm to rotate smoothly through the use of a handle.
- This tool fits straight onto the cross slide of your Myford and similar size lathes.
- Includes one indexable TNMG insert for best turning process.









### TANG SCREWS FOR DRAWBAR END HOLDERS (INCH)

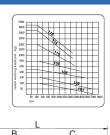
- Precision made from tool steel, hardened.
- Inch thread.

	Morse			Dimensions (mm)					
Item#	Taper	Thread	D	L	L1	L2	Sale (F)		
3906-0795	MT2	3/8"16	12	30	7	4	5.78		
3906-0796	MT3	3/8"-16	17	40	12	4	6.12		
3906-0797	MT4	5/8"-11	24	46	13	5	6.78		



### **HIGH PRECISION CNC LIVE CENTERS**

- High concentricity and stability thanks to high accuracy bearing system.
- Tip has 60° included angle.
- Body is hardened for extra strength and extra rigidity
- Lifte time lubrication for minimum required maintenance.
- Maximum concentricity deviation for ultra precision
- Point is made of high quality alloy steel, heat treaed to hardness HRC62.





### NEEDLE BEARING

Coarse clearance fit design in supporting structure counteracts heat preventing the deformation during use.

### THRUST BALL BEARING

The bearing has a hardened frame providing good rigidity and accuracy strengthening the axial load.

### **BALL BEARING**

The front support bearing provides high speed rotating and accuracy.

### **SEAL RING**

Prevents coolant and other scraps from settling in extending centers life.

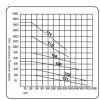
### **CENTER SPINDLE**

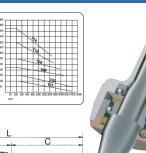
made of high quality alloy steel, hardened to HRC62, which allows good rigidity and wearability.

Morse					Dimens	ions (Inch)	Load Rate	Max.	Weight			
ltem#	Taper	T.I.R	Α	В	С	D	D1	OAL (L)	lbs.	RPM	lbs	Sale (F)
9741-3232	2	.0002"	0.94	1.61	2.52	1.77	0.79	5.08	165	7000	1.10	119.12
9741-3233	3	.0002"	1.22	1.91	3.19	2.36	0.98	6.32	500	5000	2.86	143.99
9741-3234	4	.0002"	1.61	2.42	4.04	2.76	1.26	8.07	1000	3800	5.06	162.97
9741-3235	5	.0004"	1.99	3.09	5.10	3.54	1.57	10.18	1200	3000	10.34	251.98

### HIGH PRECISION CNC LIVE CENTERS-EXTENDED POINT

- Especially suited for cramped work areas between center point and workpieće.
- High concentricity and stability provides high accuracy bearing system.
- Tip has 60° included angle.
- Body is hardened for extra strength and extra rigidity.
- Lifte time lubrication for minimum required maintenance.
- Maximum concentricity deviation for ultra precision
- Point is made of high quality alloy steel and heat treaed to hardness HRC.62





### NEEDLE BEARING

Coarse clearance fit design in supporting structure counteracts heat preventing the deformation during use.

### THRUST BALL BEARING

The bearing has a hardened frame providing good rigidity and accuracy strengthening the axial load.

### **BALL BEARING**

The front support bearing provides high speed rotating and accuracy.

### **SEAL RING**

Prevents coolant and other scraps from settling in extending centers life.

### **CENTER SPINDLE**

made of high quality alloy steel, hardened to HRC62, which allows good rigidity and wearability.

	Morse				Dimens	ions (Inch)	Load Rate	Max.	Weight			
Item#	Taper	T.I.R.	Α	В	С	D	D1	OAL (L)	lbs.	RPM	lbs	Sale (F)
9741-0232	2	.0002"	1.34	1.61	2.52	1.77	0.79	5.47	200	7000	1.50	134.17
9741-0233	3	.0002"	1.85	1.91	3.19	2.36	0.98	6.95	360	5000	3.25	160.35
9741-0234	4	.0002"	2.09	2.42	4.04	2.76	1.26	8.54	800	3800	6.20	192.42
9741-0235	5	.0004"	2.56	3.09	5.10	3.54	1.57	10.75	1200	3000	12.50	264.42



### **2PC SLOTTED ANGLE PLATE & 1-2-3 BLOCK COMBO SETS**

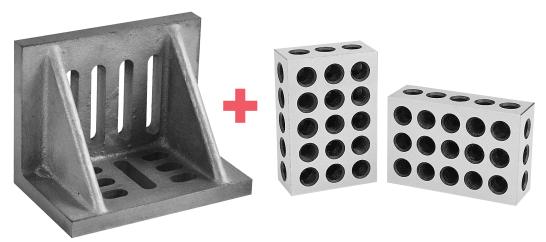
3x2.5x2" Angle Plate & 1-2-3 BLOCK Item 9999-005 Sale Price \$3422 (F) 4.5x3.5x3" Angle Plate & 1-2-3 BLOCK Item 9999-0006 Sale Price \$3 806 (F)

6x5x4.5" Angle Plate
& 1-2-3 BLOCK

Item 9999-0007

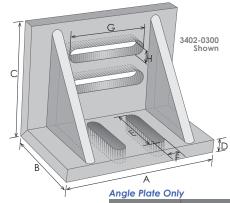
Sale Price (F)

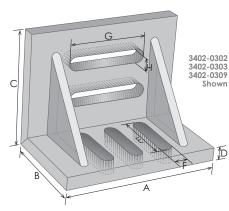
8x6x5" Angle Plate & 1-2-3 BLOCK Item 9999-0004 Sale \$6745 Price



# **SLOTTED ANGLE PLATES**-Webbed

- Made of high tensile cast iron properly seasoned against distortion.
- Clamping slots are widely used for machining, layout and inspection.
- Accurately machined and ground square and parallel on outside and ends.





**MACHINE TO .002 PER 6"** 

		(Inch)								
ltem#	Α	В		D	Е	F	G	Н	(lbs)	
3402-0300	3	2.5	2	9	40	10	37	10	5	
3402-0302	4.5	3.5	3	12.5	50	11	70	11	7	
3402-0303	6	5	4.5	13	74	12	86	12	11	
3402-0309	8	6	5	15	98	14	105	14	17	

### PRECISION 1-2-3 BLOCK SET

- Heat treated and case hardened to HRC 55 to 60.
- Hardened and precision ground on all 6 sides of each block.
- Accuracy with squareness on all sides within .0002" per inch.

MATCHED PAIRS AND SOLD AS PAIR

1-2-3 Block Set Only **Item** 3402-005

- 23 holes consists of 5 tapped holes (3/8" 16 for 1-2-3) for clamping and 18 untapped holes drilled.
- Cross drilling design gives minimum weight and maximum strength.
- Dimensions: 1-2-3 is 1 x 2 x 3"

**5 Tapped Holes & 18 Untapped Through Holes** 



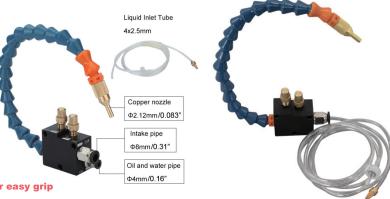
### **MIST COOLANT SPRAYER**

- · Economy coolant spray unit for a variety of applications using
- Three 5mm mounting holes in the base provide flexibility in locating the unit whose overall width is 46mm and height 40mm.
- The 31cm (12.2") spray hose is easily shaped to point your nozzle at the precise location needed.
- Brass nozzle and knobs prevent rust and surfaces are knurled for easy control.
- Air and coolant intakes use a push-type attachment. The air intake is 8mm and the liquid intake is 4mm.
- The fluid hose included has a 2.5mm internal diameter, a backflow preventer and a filter.

8401-0199 ltem

Flexible nozzle hose to reach any angle Easy to connect line via push-in connections Durable copper knobs for flow control, knurled surfaces for easy grip Line filter and backflow preventor

- Use with standard air compressor (not included) with pressure range of 30 150 PSI.
- The system is suitable for use with any type of soluble coolant or oil (non-corrosive).
- Use with fluids that have a viscosity at 68 cSt or less.



### **53PC INCH/METRIC TRANSFER PUNCH COMBO SET**

- · Used for transferring threaded, drilled and tapped holes.
- Undersize .0025".
- Heat treated tempered tool steel for longer life.
- Black oxide finish.
- 28pc Set Range: 3/32~1/2" by 64ths & 17/32"
- 25pc Set Range: 1~33mm by 0.5mm



28PC & 25PC COMBO SET Range: 3/32~1" & 1-33mm 8600-0054

### **HIGH PRECISION STEEL PIN GAGE** 990PC LIBRARY SET (0.011-1.000") **WITH CUSTOM DRAWER SYSTEM**

· Metal drawer system

Minus set: -0.0002"/+0.0000"

Accuracy -0.0002"/+0.0000"

.001" set increments, sizes marked on each pin gage.

Made of tool steel and hardened to HRC60~62 Finsh to 10 micro or better

Class ZZ

OAL: 2" • 8 pin gage handles included

### **Application:**

- Checking locations
- Measuring hole sizes and depths
- Go and No-Go gaging
- Setting micrometers
- Checking distances between holes



4101-0060





### **Pro-Series 6PC OPTICAL CENTER PUNCH SET**

• This Optical Punch Set is indispensable when doing critical layout work. Just look down the magnifying lens and align the cross hairs or center of circle with the mark on your workpiece. Replace the magnifier with the supplied hardened tool steel punch and give

 Punch set Includes: a bull's eye with cross hair lens, a bull's eye
with center dot and circle lens, a 60 degree punch, a 120 degree
punch and a precisely manufactured of aluminum main body and a fitted case.



Lens Magnifier Power: 9x Punch Size: 3/8" Pin Length: 1.85" Main Body Diameter: 1.9"











### **DRILL CHUCK WITH KEY & ARBOR KITS**

- Accuracate and strong gripping force.
- For portable, bench or floor type drill presses.
- · Arbors are hardened and ground.
- Supplied with chuck key.

MT Shank 9999-0008 Shown



Item#	Clamping Capacity	Taper Mount	Arbor Included	Sale (F)
9999-0008	1/32~3/8"	JT2	MT2	22.16
9999-0009	1/32~3/8"	JT2	1/2" Straight	20.81
9999-0010	1/32~3/8"	JT2	R8	25.83
9999-0011	1/32~1/2"	JT33	MT2	23.60
9999-0012	1/32~1/2"	JT33	MT3	24.32
9999-0013	1/32~1/2"	JT33	1/2''' Straight	21.85
9999-0014	1/32~1/2"	JT33	5/8" Straight	23.92
9999-0015	1/32~1/2"	JT33	R8	27.27
9999-0016	1/8~5/8"	JT3	MT3	26.07
9999-0017	1/8~5/8"	JT3	MT4	29.02
9999-0018	1/8~5/8"	JT3	5/8" Straight	25.92
9999-0019	1/8~5/8"	JT3	3/4" Straight	24.62
9999-0020	1/8~5/8"	JT3	R8	29.02
9999-0022	3/16~3/4"	JT3	3/4" Straight	53.86
9999-0023	3/16~3/4"	JT3	R8	58.63



# Till May 31, 2024

### **SQUARE SHOULDER MT3 INDEXABLE END MILL** - Accepts APKT(10mm) Carbide Inserts

- 90° square shoulder milling.
- Used for slotting and peripheral milling.
- Uses standard APKT-1003 inserts (included).
- · Cost effective.
- Drawbar Thread: M12x1.75



		Shank Dia.			Use Insert	Screw	Torx Wrench	Sale (F)
5896-1022	25	MT3	128	3	APKT1003	M2.5x6	T8	40.38



### **INSERT - Replacement**

ltem #	Size	Sale (F)	
6010-4203	APKT1003	10.58	

### **SCREWS - Replacement**

ltem #	Size	Sale (F)
2100-0070	M2.5x6	3.09

### **TORX WRENCH - Replacement**

ltem #	Size	Sale (F)
2100-0092	T8	2.64

### **BELL PUNCH CENTER FINDER**

- Bell punch easily locates and allows center punching of ends on round stock of up to 35 mm
- Hardened to 48-52 HRC.
- A very handy tool if with you require precise drilling on round bar.



### **HIGH PRECISION 5C COLLETS**



- Clamping nose HRC55, body HRC40 and thread HRC25.
- Engineered for precise machining.
- Roughness Ra 0.4
- Internal and external thread machining after heat treatment reduces deformation, burrs and provides you with smooth threaded engagement.
- "STEP" Hardened and Ground Surface throughout protects the connection with spindle, also guarantees high accuracy, durability and long tool life.

### Run-out accuracy ≤ 0.0006 INCHES at 3xD



### **MADE OF HIGH GRADE TOOL STEEL**

Item#	Size	Sale (F)	Item#	Size	Sale (F)
9742-3003	1/16"	11.87	9742-3038	39/64"	11.87
9742-3005	3/32"	11.87	9742-3039	5/8"	11.87
9742-3006	7/64"	11.87	9742-3040	41/64"	11.87
9742-3007	1/8"	11.87	9742-3041	21/32"	11.87
9742-3008	9/64"	11.87	9742-3042	43/64"	11.87
9742-3009	5/32"	11.87	9742-3043	11/16"	11.87
9742-3010	11/64"	11.87	9742-3044	45/64"	11.87
9742-3011	3/16"	11.87	9742-3045	23/32"	11.87
9742-3012	13/64"	11.87	9742-3046	47/64"	11.87
9742-3013	7/32"	11.87	9742-3047	3/4"	11.87
9742-3014	15/64"	11.87	9742-3048	49/64"	11.87
9742-3015	1/4"	11.87	9742-3049	25/32"	11.87
9742-3016	17/64"	11.87	9742-3050	51/64"	11.87
9742-3017	9/32"	11.87	9742-3051	13/16"	11.87
9742-3018	19/64"	11.87	9742-3052	53/64"	11.87
9742-3019	5/16"	11.87	9742-3053	27/32"	11.87
9742-3020	21/64"	11.87	9742-3054	55/64"	11.87
9742-3021	11/32"	11.87	9742-3055	7/8"	11.87
9742-3022	23/64"	11.87	9742-3056	57/64"	11.87
9742-3023	3/8"	11.87	9742-3057	29/32"	11.87
9742-3024	25/64"	11.87	9742-3058	59/64"	11.87
9742-3025	13/32"	11.87	9742-3059	15/16"	11.87
9742-3026	27/64"	11.87	9742-3060	61/64	11.87
9742-3027	7/16"	11.87	9742-3061	31/32	11.87
9742-3028	29/64"	11.87	9742-3062	63/64	11.87
9742-3029	15/32"	11.87	9742-3063	1	11.87
9742-3030	31/64"	11.87	9742-3064	1-1/64"	11.87
9742-3031	1/2"	11.87	9742-3065	1-1/32"	11.87
9742-3032	33/64"	11.87	9742-3066	1-3/64"	11.87
9742-3033	17/32"	11.87	9742-3067	1-1/16"	11.87
9742-3034	35/64"	11.87	9742-3068	1-5/64"	11.87
9742-3035	9/16"	11.87	9742-3069	1-3/32"	11.87
9742-3036	37/64"	11.87	9742-3070	1-7/64"	11.87
9742-3037	19/32"	11.87	9742-3071	1-1/8"	11.87